[How to] **PRINTING POSTERS USING ROSE GOLD**

APPLICATIONS

The UCJV300 series has a variety of label making capabilities. Mimaki's LUS-170 clear ink can be used to achieve unique visual effects, including emphasizing labels with embossing.

PRINTER: UCJV300-160

RASTERLINK VERSION: 2.1 MEDIA: Kernow Coatings - Rose Gold Metallic Cut&Print **PROFILE:** Generic PVC v3.5 **TYPE:** Full Color **PASSES:** 32 **OVERPRINT:** 1

RESOLUTION: 600x1200

INK: LUS 170 **INK CONFIGURATION: CMYK + CL CL + W W** AMOUNT OF INK USED: 1.292cc



Profiles can be downloaded through the profile update tool in RasterLink or manually on the product pages found at www.mimaki.com



STEP 01: STEP INFORMATION

1.1 Create an Illustrator Document

- Create your document and artboard to your preferred size. For this particular design we've used 8x5 inches.
- Load a design into the file and arrange it inside the artboard



1.2 Create your White Layer

- On a seperate layer create a layer of white objects that will help your text stand out from paper

NOTE: The areas you add white to will will loose the reflective rose gold effect of the material





1.3 Create your Cut Lines

- Create a path around all your artwork. This will serve as your Perforated Cut line
- Select the path and use the Mimaki Illustrator Plugin to register the paths as mimaki cut lines





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1.4 Save Your Layers

- You should now have a graphic with:

- Cut lines
- Artboard

- Save all the layers as an EPS file.

STEP 02: RASTERLINK SETTINGS

2.1 Create an Illustrator Document

- Load your files into Rasterlink



2.2 Quality and Profile Change

- In the 💽 Quality section select the profile and resolution to fit the material you are printing on.

2.3 White Layer

- Select your white layer. In the *Properties section in Job Attribute select* Mono Color then use the settings to convert your Source Color to White. NOTE: You can adjust these settings as desired. For this example we used the settings in the image below.



2.4 Rasterlink Cut settings

- Click the 🥵 General Print tool on the Rasterlink toolbar. Here you can align your object to the material and create any copies.

2.5 Composite The Layers Together

- In the 📀 Composition section combine your layers
- They should be combined in this order:
- Text Layer
- White Layer
- Background Layer



2.6 Arrange your Print Layers

- Click the 😰 Layer Tool and make sure you've selected "Color - Special Color - Color"

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	White	Feed 0 🔹 pixel	0.0000000 inch	
Second Layer	Ink Clear	Correct the position		
	Clear White White	Scan 0 pixel	0.0000000 inch 0.0000000 inch	
First Layer	Ink Color	Correct the position		
	Clear	Scan 0 🛊 pixel	0.0000000 inch	
	White	Feed 0 🗘 pixel	0.0000000 inch	

STEP 03: CUT SETTINGS

3.1 Setup Cut Settings on the UCJV

- On your printer under the Tools tab select "Cut 1" and change the settings to fit a perforated cut on your material, making sure to turn "Half Cut" on.

3.2 Rasterlink Cut settings

- Go to the 🛃 General Print Section.
- In the "Cut Edit" tab under "Cut Path" select your green perforated cut line.
- In "Cut Condition" change the Panel Settings to "User Definition" then select Cut 1 then select Apply

Spot color	Cut	Cut C	Cut Condition	
CutContour		Panel Setting		ŕ
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	Cut Condition	User Definition		
	Tool	CUT1	•	
	Speed	30	cm/s	
	Pressure	100	: 9	
	Offset	0.30	mm	
				Apply

NOTE: Make sure your cut setting has Half Cut off



STEP 04: APPLICATION

4.1 Align Your Artwork

- Click the 🛃 General Print tool on the Rasterlink toolbar. Here you can align your object to the material and create any copies.

4.2 Print

- Choose the 📴 Execution tool in the RasterLink toolbar.
- Select print and cut from the dropdown, and click start to send the file to the printer.

